

rtdpy: A python package for residence time distributions

Matthew H. Flamm¹

1 US Data Science and Applied Mathematics, Merck & Co., Inc., Kenilworth, NJ, USA

Summary

Residence time distributions (RTDs) are used to understand nonideality in chemical reactors and other continuous flow through steps (Levenspiel, 1999). Applications include chemical reaction conversion (Danckwerts, 1953), pipeline mixing (Levenspiel, 1958), and material traceability (Engisch & Muzzio, 2016). RTDs also characterize flow patterns in stream flows (Haggerty, Wondzell, & Johnson, 2002) with applications in transport of pollutants (Kirchner, Feng, & Neal, 2000).

A residence time distribution, also known as the exit-age function, is the distribution of time material takes to exit a volume once it enters. While some RTD models are nearly trivial to implement, some require numerical solutions to advection-diffusion partial differential equations. In many analyses, there is a need to combine multiple RTD models together, particularly for processes with multiple unit operations. Common RTD analyses are output prediction given an input signal, frequency-space signal damping, and disturbance mapping.

rtdpy is a Python package that enables quick and easy computation and usage of RTD models. Current model functionality is focused on continuous process unit operations. RTD models include:

- N continually stirred tank reactors (NCSTR), AKA tanks-in-series
- Tube flow with axial dispersion
 - Large Peclet number assumption
 - Open-open boundary conditions
 - Closed-closed boundary conditions
- Plug flow reactor (PFR)
- Pure convection model
- Zusatz model
- Any arbitrary combinations of the above

Built-in functionalities for all RTD models include:

- The RTD itself
- Mean residence time
- Variance
- Frequency response
- Disturbance funnelplot
- Input signal convolution
- Step response

An example of using rtdpy is to generate a family of NCSTR models as shown in Figure 1.

DOI: 10.21105/joss.01621

Software

- Review 🗗
- Archive C

Submitted: 17 July 2019 Published: 20 August 2019

License

Authors of papers retain copyright and release the work under a Creative Commons Attribution 4.0 International License (CC-BY).





Figure 1: Family of NCSTR models.

```
import matplotlib.pyplot as plt
import rtdpy
for n in [1, 2, 5, 10, 100]:
    a = rtdpy.Ncstr(tau=1, n=n, dt=.001, time_end=5)
    plt.plot(a.time, a.exitage, label="n={}".format(n))
plt.legend()
plt.xlabel('Time')
plt.ylabel('Exit Age Function')
plt.title('Impulse Responses')
```

rtdpy is enabled by numpy and scipy packages. Documentation on all major functionality and all RTD models is included in the repository. Several examples of common workflows are also provided. The base RTD class is available for adding additional functionality. The RTD class can also be extended for future or user-defined RTD models.

References

Danckwerts, P. V. (1953). Continuous flow systems: Distribution of residence times. *Chemical Engineering Science*, 2(1), 1–13. doi:10.1016/0009-2509(53)80001-1

Engisch, W., & Muzzio, F. (2016). Using residence time distributions (rtds) to address the traceability of raw materials in continuous pharmaceutical manufacturing. *Journal of Pharmaceutical Innovation*, *11*, 64–81. doi:10.1007/s12247-015-9238-1

Haggerty, R., Wondzell, S. M., & Johnson, M. A. (2002). Power-law residence time distribution in the hyporheic zone of a 2nd-order mountain stream. *Geophysical Research Letters*, 29(13), 18–1–18–4. doi:10.1029/2002gl014743



Kirchner, J. W., Feng, X., & Neal, C. (2000). Fractal stream chemistry and its implications for contaminant transport in catchments. *Nature*, 403(6769), 524–527. doi:10.1038/35000537

Levenspiel, O. (1958). Longitudinal mixing of fluids flowing in circular pipes. *Industrial & Engineering Chemistry*, *50*(3), 343–346. doi:10.1021/ie50579a034

Levenspiel, O. (1999). Chemical reaction engineering (3rd ed.). Wiley.